A New Route for the Preparation of Substituted 2,2-Difluorostyrenes and a Convenient Route to Substituted (2,2,2-Trifluoroethyl)benzenes

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Received June 6, 1997[®]

The (2,2-difluoroethenyl)zinc reagent II is coupled with anyl iodides or bromides in the presence of $Pd(PPh_3)_4$ in DMF to give the corresponding 2,2-difluorostyrenes IV. The 4-substituted (tetrafluoroaryl)copper reagents are coupled with 2,2-difluoro-1-iodoethylene (I) to produce the corresponding styrene derivatives VII. Both methods provide good yields of the coupled products. These products react with wet KF in DMF or DMSO to form the (2,2,2-trifluoroethyl)benzene derivatives VIII in good yields.

Introduction

In recent years, 2,2-difluorostyrenes have been shown to be important substances in organic synthesis and material science.¹ However, few methods for the preparation of 2,2-difluorostyrenes have been reported. One involved the reaction of difluoromethylene ylide² with aldehydes.³ This Wittig reaction has limited application because of the lack of tolerance for groups substituted on the benzaldehyde and gives moderate yields.

$$\begin{array}{c} 2Ph_{3}P+CF_{2}Br_{2}+RCHO \xrightarrow{TG} \\ RCH=CF_{2}+Ph_{3}PO+Ph_{3}PBr_{2} \\ R: C_{6}H_{5} \qquad 65\% \\ C_{6}F_{5} \qquad 20\% \end{array}$$

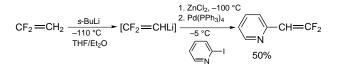
An alternative method to 2,2-difluorostyrenes is via metalation of 1,1-difluoroethylene with s-BuLi at -110 °C to form the lithium reagent,⁴ which undergoes exchange with ZnCl₂ at low temperature to yield the zinc reagent II.5 This zinc reagent is stable and readily couples with 2-iodopyridine in the presence of a catalytic amount of $Pd(PPh_3)_{4.6}^{.6}$ This is the only reported reaction with zinc reagent II for the preparation of a 2,2difluorostyrenes. Zinc reagents II prepared by this method have some drawbacks, since 1,1-difluoroethylene has a low boiling point (-83 °C) and the reaction sequences at low temperature are difficult to monitor.

In 1988, Kumadaki and co-workers⁷ reported the synthesis of (2,2,2-trifluoroethyl)aryls. In this method, aromatic amines were treated with 1,1-dichloroethene, *t*-BuONO, and CuCl₂ in acetonitrile to form the trichlo-

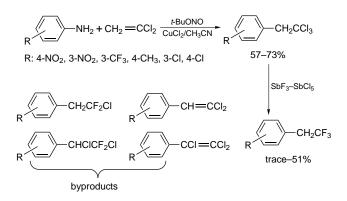
[®] Abstract published in Advance ACS Abstracts, October 1, 1997. (1) (a) Reynolds, D. W.; Cassidy, P. E.; Johnson, C. G.; Cameron, M. L. J. Org. Chem. **1990**, 55, 4448. (b) Emsley, J. New Scientist **1989**, 122, April 22, 46.

(4) Sauvetre, R.; Normant, J. F. Tetrahedron Lett. 1981, 22, 957. (5) Gillet, J. P.; Sauvetre, R.; Normant, J. F. Tetrahedron Lett. 1985, 33, 3999.

(6) Gillet, J. P.; Sauvetre, R.; Normant, J. F. Synthesis 1986, 538. Recently, Ichikawa has proposed a zinc intermediate in the coupling of aryl iodides with a vinylzirconium intermediate in the presence of zinc iodide: Ichikawa, J., Fujiwara, M., Nawata, T., Okauchi, T., Minami, T. *Tetrahedron Lett.* **1996**, *37*, 8799. (7) Ando, A.; Miki, T.; Kumadaki, I. *J. Org. Chem.* **1988**, *53*, 3637.



roethyl compounds, which on treatment with SbF₃-SbCl₅ form the trifluoroethyl compounds. This type of reaction produces many byproducts, and the yields of the trifluoroethyl compounds are often low.



Recently, we reported the synthetic applications of polyfluorinated vinyl zinc, cadmium, and copper reagents.⁸ We now describe two facile methods for the preparation of 2,2-difluorostyrenes. For simple aryl derivatives, the palladium catalyzed coupling reaction of aromatic iodides with (2,2-difluoroethenyl)zinc (II) worked well. For perfluoroaryl halides, (perfluoroaryl)copper reagents were coupled with 2,2-difluoroiodoethylene (I). A convenient route to {2,2,2-trifluoroethyl}benzenes was developed by treatment of the 2,2-difluorostyrene derivatives with wet KF in DMF or DMSO.

Results and Discussion

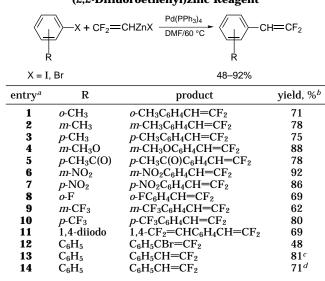
Coupling of (2,2-Difluoroethenyl)zinc Reagent II with Aryl Iodides III. Mono- and bis(2,2-difluoroethenyl)zinc reagent II was prepared by treatment of 2,2difluoroiodoethylene with acid-washed zinc in dry DMF.

^{(2) (}a) Naae, D. G.; Burton, D. J. Synth. Commun. 1973, 3(3), 197. (b) Naae, D. G.; Burton, D. J. J. Fluorine Chem. 1973, 5(3), 157.
 (b) Naae, D. G.; Burton, D. J. J. Fluorine Chem. 1971/72, 1, 123. (c) Herkes, F. E.; Burton, D. J. J. Org. Chem. 1967, 32, 1311. (d) See Burton, D. J.; Yang, Z. Y.; Qiu, W. Chem. Rev. 1996, 96, 1641 for a comprehensive review of this method.

⁽³⁾ Burton, D. J. J. Fluorine Chem. 1983, 23, 339.

^{35, 415. (}c) Burton, D. J.; Hansen, S. W. *J. Fluorine Chem.* **1986**, *31*, 461. (d) Burton, D. J.; Tarumi, Y.; Heinze, P. L. *J. Fluorine Chem.* 1990, 50, 257. (e) Burton, D. J.; Hansen, S. W. J. Am. Chem. Soc. 1986, 108 4229

Table 1. Reaction of Aryl Halides with (2,2-Difluoroethenyl)zinc Reagent



^a The entry number is the product number. ^b Isolated yield is based on aryl halides. ^c Isolated yield is based on iodobenzene. ^d Isolated yield is based on bromobenzene.

The reaction mixture was heated to 60 °C to initiate the reaction. When the reaction started, the heating was discontinued. The reaction gave a 60-80% yield of II in 1 h on the basis of ¹⁹F NMR (vs internal α, α, α -trifluorotoluene). The reaction gave the best yield of the zinc reagent II when the temperature was maintained between 50 and 60 °C: ¹⁹F NMR (internal standard CFCl₃) -63.0 (dd, J = 56.2, 14.0 Hz), -76.4 (dd, J = 56.8, 56.8 Hz), -63.1 (dd, J = 55.6, 13.3 Hz), -76.4 (dd, J = 55.7, 55.7 Hz).

$$CF_2 = CHI + Zn \xrightarrow{DMF}_{60 \circ C} CF_2 = CHZnX$$

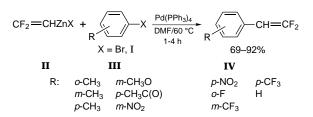
$$I$$

$$60-80\%$$

$$X = I \text{ or } CF_2 = CH$$

The zinc reagent II reacted smoothly with aryl iodides or bromides III in DMF in the presence of 5 mol % of Pd(PPh₃)₄ at 60 °C to give 2,2-difluorostyrenes IV (Table 1). In cases where the aryl iodides were substituted with electron-donating groups, such as methyl and methoxy, the reaction required 4 h. When the aryl iodides were substituted with electron-withdrawing groups, such as fluorine and trifluoromethyl, the reaction was completed in 2 h. Typical conditions for complete consumption of III involved stirring a 1.4:1 ratio of II to III at 60 °C for 1-6 h with 5 mol % of the Pd(PPh₃)₄ catalyst. The reaction of 1,4-diiodobenzene with 2.5 equiv of II in DMF and a catalytic amount of Pd(PPh₃)₄ at 60 °C for 2 h gave a 69% yield of 1,4-bis(2,2-difluoroethenyl)benzene (entry 11). In the presence of $Pd(PPh_3)_4$ the reaction of 4'iodoacetophenone can be accomplished at 60 °C in 3 h to give a 78% isolated yield. The aceto group on the benzene ring is preserved under these conditions, and the product is readily isolated by chromatography (entry 5, Table 1).

When F_2C =CHBr (V) was utilized as a precursor to the vinylzinc reagent, less satisfactory results were obtained, and a novel acid-base reaction was observed. Thus, when V in DMF was heated at 90 °C for 1 h with zinc previously activated with ClSiMe₃ and CH₂I₂,⁹ a 60% average yield of two different zinc reagents, VI, was observed by ¹⁹F NMR analysis of the reaction mixture and a continuous evolution of gas was noted. The ¹⁹F



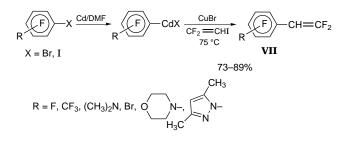
NMR spectrum of the reaction mixture indicated the presence of F₂C=CHZnX [-63.0 (dd, J = 56.8, 14.0 Hz), -76.1 (dd, J = 57.2, 57.2 Hz)] and F₂C=CBrZnX [-69.8 (d, J = 56.6 Hz), -85.0 (d, J = 56.6 Hz)];¹⁰ the average ratio of these zinc reagent signals was 40/60, respectively. Confirmation of these assignments was obtained by treatment of this mixture with I_2 to give F_2C =CHI and F_2C =CBrI, confirmed by comparison to authentic samples. In addition, when VI was treated with iodobenzene and a catalytic amount of Pd(PPh₃)₄ in DMF at 60 °C, a mixture of F_2C =CHC₆H₅ and F_2C =CBrC₆H₅ was formed. These two products were not easily separated by column chromatography, but $F_2C=CHC_6H_5$ could be selectively removed under full vacuum at 60 °C to give pure $F_2C=$ CBrC₆H₅.

The formation of F₂C=CBrZnX can be rationalized as shown below. The initially formed F₂C=CHZnX undergoes an acid–base exchange reaction with $F_2C=CHBr$ to form F₂C=CBrZnX. Similar exchange did not occur with F_2C =CHI (no F_2C =CIZnX detected), and we have no explanation for this unusual result.

$$CF_2 = CHBr + Zn \xrightarrow{DMF} CF_2 = CHZnX \xrightarrow{CF_2} CF_2 = CBrZnX$$

 $CF_2 = CHBr \quad CF_2 = CH_2$

When this reaction was repeated and the low-boiling gas condensed (at -110 °C) into Br₂, we obtained a 29% yield of CF₂BrCH₂Br, confirmed by comparison to an authentic sample. Subsequent quenching of the zinc reagents formed in this reaction gave F₂C=CHI and F₂C=CBrI¹¹ in 21% and 30% isolated yields, respectively.



Reaction of (Perfluoroaryl)copper Reagent with I. The 4-substituted (tetrafluoroaryl)copper reagent was prepared by treatment of the 4-substituted tetrafluoroaryl iodide (or bromide) with acid-washed cadmium (or zinc powder) in DMF at room temperature under a nitrogen atmosphere to form the (perfluoroaryl)cadmium or zinc reagents in quantitative yield.¹² The cadmium or zinc reagents undergo metathesis with CuBr at room temperature to give the corresponding copper reagent.

⁽⁹⁾ Rao, S. A.; Knochel, P. *J. Am. Chem. Soc.* **1991**, *113*, 5735. (b) Knoess, H. P.; Furlong, M. T.; Rozema, M. J.; Knochel, P. *J. Org. Chem.* 1991, 56, 5974. (c) Rao, S. A.; Knochel, P. J. Org. Chem. 1991, 56, 4591

⁽¹⁰⁾ Prepared independently from $F_2C=CBr_2$ and Zn.

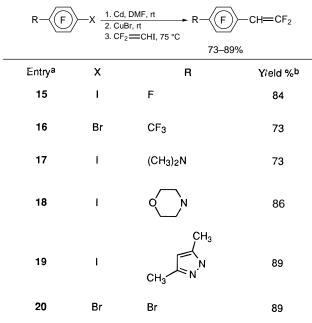
⁽¹¹⁾ Prepared independently by quenching the zinc reagent from

F₂C=CBr₂¹⁰ with I₂. (12) Nguyen, B. V.; Burton. D. J. *J. Fluorine Chem.* **1994**, *67*, 205.

 Table 2.
 Coupling between the Substituted

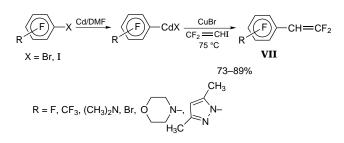
 (4-Tetrafluoroaryl)copper Reagent with

 2,2-Difluoro-1-iodoethene



^{*a*} The entry number is the product number. ^{*b*} Isolated yield is based on the substituted (4-tetrafluoroaryl)copper reagent.

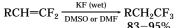
The copper reagent readily undergoes coupling with **I** at 75 °C to give high yields of the expected coupled products **VII**. The results of this study are summarized in Table 2. The coupling reaction proceeded without metal–halogen exchange as determined by ¹⁹F NMR analysis of the reaction mixture. For example, treatment of 1,4-dibromotetrafluorobenzene with excess acid-washed cadmium in DMF at 80 °C for 2 h produced the (4-bromotetrafluorophenyl)cadmium reagent,¹³ which subsequently undergoes a quantitative metathesis reaction with cuprous bromide at room temperature. The copper reagent coupled with **I** at 75 °C in 3 h to afford an 89% isolated yield of 1-bromo-4-(2,2-difluoroethenyl)tetrafluorobenzene (entry 20).



Under the same conditions, (4-tetrafluoropyridyl)copper reagent reacts with **I** at 75 °C in 4 h to give only 4-(2,2,2-trifluoroethyl)tetrafluoropyridine in 48% isolated yield. This product may be explained by attack of fluoride ion in the reaction mixture on the vinyl group of the initially formed coupled product to form an anion which abstracts a proton from solvent to produce the 4-(2,2,2-trifluoroethyl)tetrafluoropyridine.

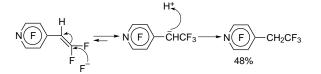
Reaction of Styrene Derivatives with Wet KF. 2,2-Difluorostyrenes react with wet KF in DMF or DMSO to give (2,2,2-trifluoroethyl)benzene in good yield. This method can be used as an alternative route to introduce

Table 3. Reaction of 1,1-Difluorostyrenes with KF

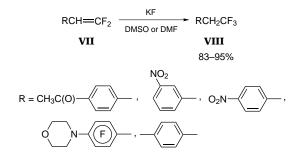


		83-95%		
Entrya	R	Temp.	Time (h)	Yield % ^b
22	O_N-F	60	3	94
23	0 ₂ N-	rt	10	92
	O ₂ N			
24		70	5	95
25	CH ₃ C(O)	60	2	90
26	~ <u></u>	100	12	83

 a The entry number is the product number. b Isolated yield is based on 1,1-difluoroalkene.



the 2,2,2-trifluoroethyl group into organic molecules.⁷ In entry 25 (Table 3), 4-(2,2-difluoroethenyl)-1-acetophenone added HF across the 2,2-difluoroethenyl group when it was treated with wet KF in DMF at 60 °C for 2 h to give a 90% isolated yield of the addition product. 1,4-Bis(2,2-difluoroethenyl)benzene reacted with excess wet KF in DMSO at 100 °C for 12 h and gave complete addition of HF to both 2,2-difluoroethenyl groups in 83% yield (entry 26).



In conclusion, we have presented a new method for the preparation of 2,2-difluorostyrenes *via* the Pd(PPh₃)₄-catalyzed coupling reaction with the (2,2-difluoroethenyl)zinc reagent, or the coupling of tetrafluoroaryl copper reagents with iododifluoroethylene. The availability of the catalysts and substituted aryl halide precursors, the simplicity of the experimental procedure, and the high yields obtained make this approach a facile method to (2,2-difluoroethenyl)benzenes and should provide a convenient entry for the introduction of the CF₃CH₂ group into organic molecules.

Experimental Section

General. All reactions were monitored by ¹⁹F NMR analysis of the reaction mixtures on a 90-MHz spectrometer. The ¹H, ¹⁹F, and ¹³C NMR spectra of final products were obtained on a 300-MHz spectrometer (CDCl₃, CFCl₃, or TMS internal

⁽¹³⁾ Burton, D. J.; Yang, Z. Y.; MacNeil, K. J. J. Fluorine Chem. 1991, 52, 251.

references). FT-IR spectra were recorded as CCl₄ solutions in a 0.1 cm path length cell. Low-resolution mass spectra analyses were performed at 70 eV in the electron-impact mode on a single quadrapole instrument interfaced to a gas chromatograph fitted with an OV-101 column. High-resolution mass spectral analyses were performed by the University of Iowa High Resolution Mass Spectroscopy Facility at 70 eV in the electron impact mode. GLPC analyses were performed on a 5% OV-101 column and thermal conductivity detector, except for the viscous liquids. Melting points were obtained on a capillary melting point apparatus in open-ended capillaries and are uncorrected. F_2C =CHBr is available commercially,¹⁴ and F_2C =CHI can be prepared by the method of Park.¹⁵ All aromatic iodides were obtained from commercial sources and used directly.

Preparation of CF₂=CHZnX. A 100 mL two-necked, round-bottomed flask equipped with a septum, a Teflon-coated magnetic stir bar, and a dry ice condenser which was connected to N₂ and a mineral oil bubbler was charged with 1.9 g (30 mmol) of acid-washed zinc, 20 mL of dry DMF, and 0.8 g of CF₂=CHI. The reaction mixture was heated to 60 °C to initiate the reaction. When the reaction started, the heating was stopped, 2 g of CF₂=CHI was added slowly, and the temperature was maintained at 50–60 °C. ¹⁹F NMR (internal standard CFCl₃): δ –63.0 (dd, J = 56.2, 14.0 Hz), –76.4 (dd, J = 55.7, 55.7 Hz). The yield of the mono- and biszinc reagents was 80% and the ratio of mono-/biszinc was 90/10.

Preparation of 2-(2,2-Difluoroethenyl)toluene (1). In a typical experimental procedure, a 50 mL two-necked, roundbottomed flask equipped with a septum, a Teflon-coated magnetic stir-bar, and an N2 inlet which was connected to a mineral oil bubbler was charged with 2.2 g (10 mmol) of 2-iodotoluene, 14.2 mmol (7.5 mL \times 1.9 M) of CF₂=CHZnX reagent in DMF, and 5 mol % of Pd(PPh₃)₄. The reaction mixture was stirred at 60 °C under an N2 atmosphere for 4 h. ¹⁹F NMR analysis showed the reaction was completed. The reaction mixture was introduced onto a silica gel column and eluted with hexane to give 1.1 g (71%) of clear liquid 1: GLPC purity 100.0%; ¹⁹F NMR δ -84.8 (d, J = 31.6 Hz, 1F), -85.7 (dd, J = 31.4, 25.9 Hz, 1F); ¹H NMR δ 7.4 (m, 1H), 7.1 (m, 3H), 5.3 (dd, J = 25.4, J = 3.9 Hz, 1H), 2.3 (s, 3H); ¹³C NMR δ 156.8 (dd, J = 296.6, 287.4 Hz), 136.5 (d, J = 4.3 Hz), 130.5 (s), 129.3 (t, J = 5.7 Hz), 128.6 (d, J = 7.7 Hz), 127.7 (s), 126.5 (s), 79.7 (dd, J = 28.8, 14.9 Hz), 19.5 (s); FT-IR (cm⁻¹) 3080.5 (w), 3036.1 (w), 2958.9 (w), 2935.8 (w), 2864.5 (w), 2669.6 (w), 1736.0 (s), 1498.7 (w), 1460.2 (m), 1354.1 (s), 1294.3 (w), 1249.9 (s), 1226.8 (s), 1176.6 (s), 1111.1 (w); GCMS 155 (M^+ + 1, 10.0), 154 (100.0), 139 (1.5), 135 (5.8), 134 (28.3), 133 (53.3), 127 (11.1), 119 (2.1), 104 (15.7), 91 (3.5), 77 (13.9), 76 (5.3), 75 (7.2), 63 (10.6); HRMS calcd for C₉H₈F₂ 154.0594, found 154.0601.

Preparation of 3-(2,2-Difluoroethenyl)toluene (2). Similarly, 2 was prepared from 2.2 g (10 mmol) of 3-iodotoluene, 14.2 mmol (7.5 mL \times 1.9 M) of CF₂=CHZnX reagent in DMF, and 5 mol % of Pd(PPh₃)₄ at 60 °C for 4 h. Usual workup with hexane as eluent gave 1.2 g (78%) of clear liquid 2: GLPC purity 97.5%; ¹⁹F NMR δ -83.1 (dd, J = 31.9, 26.9 Hz, 1F), 85.3 (d, J = 32.8 Hz, 1F); ¹H NMR δ 7.2 (m, 1H), 7.1 (m, 2H), 7.0 (t, J = 7.4 Hz, 1H), 5.2 (dd, J = 26.3, 3.9 Hz, 1H), 2.3 (s, 2H); ¹³C NMR δ 156.8 (dd, J = 297.7, 287.3 Hz), 138.6 (s), 130.7 (t, J = 5.9 Hz), 128.9 (s), 128.8 (s), 128.2 (s), 125.2 (s), 82.5 (dd, J = 28.8, 13.6 Hz), 21.3 (s); FT-IR (cm⁻¹) 3041.9 (w), 2922.3 (w), 2870.2 (w), 1734.1 (s), 1604.9 (w), 1489.1 (w), 1338.7 (m), 1265.4 (m), 1188.2 (m), 1167.0 (w); GCMS 155 ($M^+ + 1$, 18.1), 154 (100.0), 153 (93.9), 139 (3.2), 135 (12.5), 134 (60.2), 133 (96.9), 127 (26.4), 119 (4.0), 104 (31.7), 103 (20.8), 102 (10.9), 101 (10.8), 89 (12.4), 77 (32.6), 76 (13.5), 75 (18.4), 63 (28.3), 62 (13.1); HRMS calcd for C₉H₈F₂ 154.0594, found 154.0588.

Preparation of 4-(2,2-Difluoroethenyl)toluene (3). Similarly, **3** was prepared from 2.2 g (10 mmol) of 4-iodotoluene, 14.2 mmol (7.5 mL \times 1.9 M) of CF₂=CHZnX reagent in DMF,

and 5 mol % of Pd(PPh₃)₄ at 60 °C for 4 h. Usual workup with hexane as eluent gave 1.15g (75%) of clear liquid **3**: GLPC purity 97.2%; ¹⁹F NMR δ –83.8 (dd, J = 34.1, 26.3 Hz, 1F), –85.4 (d, J = 33.5 Hz, 1F); ¹H NMR δ 7.2 (dm, J = 8.2 Hz, 2H), 7.1 (dm, J = 8.1 Hz, 2H), 5.2 (dd, J = 26.4, 3.9 Hz, 1H), 2.3 (s, 3H); ¹³C NMR δ 156.7 (dd, J = 297.5, 286.9 Hz), 137.1 (m), 129.7 (s), 127.9 (m), 82.3 (dd, J = 29.1, 14.2 Hz), 21.1 (s); FT-IR (cm⁻¹) 3099.8 (w), 3030.4 (w), 2920.4 (w), 2862.5 (w), 1722.5 (s), 1512.3 (w), 1344.5 (w), 1244.2 (m), 1165.1 (m), 949.0 (m); GCMS 155 (M⁺ + 1, 9.5), 154 (100.0), 153 (55.6), 151 (7.6), 135 (5.8), 134 (26.9), 133 (48.1), 127 (10.8), 115 (2.7), 104 (17.5), 103 (9.2), 89 (5.6), 78 (6.2), 77 (18.6), 76 (6.7), 75 (9.8), 63 (12.0); HRMS calcd for C₉H₈F₂ 154.0594, found 154.0593.

Preparation of 3-(2,2-Difluoroethenvl)anisole (4). Similarly, 4 was prepared from 2.3 g (10 mmol) of 3-iodoanisole, 14.2 mmol (7.5 mL \times 1.9 M) of CF₂=CHZnX reagent in DMF, and 5 mol % of Pd(PPh₃)₄ at 60 °C for 4 h. Usual workup with hexane as eluent gave 1.5 g (88%) of clear liquid 4: GLPC purity 98%; ¹⁹F NMR δ -82.4 (dd, J = 30.0, 26.7 Hz, 1F), -84.7 (d, J = 31.5 Hz, 1F); ¹H NMR δ 7.2 (t, J = 7.9 Hz, 1H), 6.9 (m, 2H), 6.8 (dd, J = 8.2, 2.4 Hz, 1H), 5.2 (dd, J = 26.0, 3.9 Hz, 1H), 3.8 (s, 3H); ¹³C NMR δ 160.4 (s), 156.8 (dd, J = 297.9, 288.0 Hz), 132.0 (t, J = 6.5 Hz), 129.9 (s), 120.5 (dd, J = 6.0, 3.6 Hz), 113.7 (dd, J = 6.1, 3.6 Hz), 112.9 (m), 82.5 (dd, J = 29.3, 13.3 Hz), 55.1 (s); FT-IR (cm⁻¹) 3036.1 (w), 3005.3 (w), 2955.1 (w), 2827.8 (w), 1739.9 (s), 1599.1 (m), 1583.6 (m), 1489.1 (m), 1458.3 (m), 1427.4 (m), 1348.3 (m), 1292.4 (m), 1267.3 (s), 1211.4 (m), 1151.6 (m), 1045.5 (m); GCMS 171 (M⁺ + 1, 10.2), 170 (100.0), 141 (8.8), 140 (36.2), 139 (11.8), 127 (44.7), 119 (6.6), 107 (6.4), 101 (11.6), 99 (4.9), 91 (6.9), 77 (14.1), 75 (5.2), 63 (5.5); HRMS calcd for C₉H₈F₂O 170.0543, found 170.0518.

Preparation of 4'-(2,2-Difluoroethenyl)acetophenone (5). Similarly, 5 was prepared from 2.5 g (10 mmol) of 4'iodoacetophenone, 13.2 mmol (15 mL \times 0.88 M) of CF₂= CHZnX reagent in DMF, and 5 mol % of Pd(PPh₃)₄ at 60 °C for 3 h. Usual workup with a mixture of hexane/ether (10/2) as eluent gave 1.4 g (78%) of white solid 5, mp 38–39 °C: $^{19}\mathrm{F}$ NMR δ –79.6 (td, J = 25.3, 5.9 Hz, 1F), -81.3 (d, J = 24.2 Hz, 1F); ¹H NMR δ 7.9 (dd, J = 8.6, 2.1 Hz, 2H), 7.4 (dd, J =8.4, 2.1 Hz, 2H), 5.3 (dm, J = 26.0 Hz, 1H), 2.5 (d, J = 2.6 Hz, 3H); ¹³C NMR δ 197.0 (s), 157.3 (dd, J = 300.3, 290.5 Hz), 136 (m), 135.5 (t, J = 12.3 Hz), 129 (s), 127.9 (dd, J = 6.7, 3.6 Hz), 82.7 (dd, J = 29.5, 12.4 Hz), 26.4 (s); FT-IR (cm⁻¹) 3352.5 (w), 3094.0 (w), 3030.4 (w), 2999.5 (w), 2958.9 (w), 1730.2 (s), 1689.7 (s), 1606.0 (m), 1413.9 (w), 1357.9 (m), 1275.0 (s), 1180.5 (m), 958.6 (m); GCMS 183 (M⁺ + 1, 4.1), 182 (39.4), 168 (10.0), 167 (100.0), 140 (4.0), 139 (45.9), 138 (7.0), 120 (5.4), 119 (41.6), 99 (13.1), 89 (6.8), 88 (6.4), 75 (5.2), 63 (15.1), 62 (6.8); HRMS calcd for C₁₀H₈F₂O 182.0543, found 182.0554.

Preparation of 3-(2,2-Difluoroethenyl)nitrobenzene (6). Similarly, 6 was prepared from 2.5 g (10 mmol) of 3-iodonitrobenzene, 12.2 mmol (17 mL \times 0.72 M) of CF₂= CHZnX reagent in DMF, and 5 mol % of Pd(PPh₃)₄ at 60 °C for 4 h. Usual workup with a mixture of hexane/ether (9.5/ 0.5) as eluent gave 1.7 g (92%) of white solid 6: mp 32-33 °C; ¹⁹F NMR δ –79.5 (dd, J = 24.6, 5.9 Hz, 1F), -81.2 (d, J =23.7 Hz, 1F); ¹H NMR δ 8.2 (t, J = 1.7 Hz, 1H), 8.1 (dm, J =8.1 Hz, 1H), 7.7 (dm, J = 7.8 Hz, 1H), 7.5 (t, J = 8.0 Hz, 1H), 5.4 (dd, J = 25.2, 3.2 Hz, 1H); ¹³C NMR δ 157.1 (dd, J = 299.1, 290.6 Hz), 148.7 (s), 133.5 (dd, J=6.1, 3.6 Hz), 132.4 (dd, J= 6.7, 6.7 Hz), 129.8 (s), 122.4 (dd, J = 7.0, 3.6 Hz), 121.9 (m), 81.3 (dd, J = 31.3, 13.1 Hz); FT-IR (cm⁻¹) 3076.6 (w), 2972.5 (w), 2945.5 (w), 2866.4 (w), 1563.4 (m), 1479.5 (w), 1442.8 (w), 1348.3 (s), 1315.5 (w), 1253.8 (m), 1201.7 (w), 1138.1 (s), 1095.6 (m); GCMS 186 (M^+ + 1, 8.4), 185 (94.3), 169 (7.3), 155 (33.2), 139 (78.7), 127 (19.7), 119 (100.0), 113 (5.4), 99 (24.8), 89 (9.5), 77 (5.5), 75 (6.0), 63 (17.1); HRMS calcd for C₈H₅F₂NO₂ 185.0288, found 185.0294.

Preparation of 4-(2,2-Difluoroethenyl)nitrobenzene (7). Similarly, 7 was prepared from 2.5 g (10 mmol) of 4-iodonitrobenzene, 13.2 mmol (15 mL × 0.88 M) of CF₂= CHZnX reagent in DMF, and 5 mol % of Pd(PPh₃)₄ at 60 °C for 1 h. Usual workup with a mixture of hexane/ether (10/2) as eluent gave 1.6 g (86%) of white solid 7; mp 35–36 °C; ¹⁹F NMR δ –77.9 (dd, J = 25.1, 18.7 Hz, 1F), –79.2 (d, J = 18.2

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Hz, 1F); ¹H NMR δ 8.2 (dm, J = 8.9 Hz, 2H), 7.5 (dm, J = 8.9 Hz, 2H), 5.4 (dd, J = 25.5, 3.3 Hz, 1H); ¹³C NMR δ 157.3 (dd, J = 301.6, 292.9 Hz), 146.6 (s), 137.5 (t, J = 7.2 Hz), 128.2 (dd, J = 6.5, 3.4 Hz), 124.1 (s), 81.8 (dd, J = 30.6, 13.1 Hz); FT-IR (cm⁻¹) 3078.6 (w), 3040.0 (w), 2945.5 (w), 2856.7 (w), 2654.2 (w), 1734.1 (s), 1602.9 (m), 1514.2 (s), 1350.2 (s), 1305.9 (w), 1255.7 (m), 1172.8 (m), 1107.2 (w), 941.3 (m), 860.3 (m); GCMS 186 (M⁺ + 1, 6.1), 185 (80.5), 169 (2.2), 156 (3.3), 155 (47.7), 139 (25.8), 138 (19.5), 128 (3.0), 127 (47.1), 120 (10.8), 119 (100.0), 101 (7.8), 99 (37.6), 89 (15.9), 88 (17.9), 77 (10.9), 76 (3.3), 75 (12.4), 74 (8.6), 69 (2.5), 63 (37.4), 62 (16.9), 51 (18.4), 50 (17.9); HRMS calcd for C₈H₅F₂NO₂ 185.0288, found 185.0287.

Preparation of 1-(2,2-Difluoroethenyl)-2-fluoroben**zene (8).** Similarly, **8** was prepared from 2.2 g (10 mmol) of 2-fluoro-1-iodobenzene, 12.5 mmol (10 mL × 1.25 M) of CF₂=CHZnX reagent in DMF, and 5 mol % of Pd(PPh₃)₄ at 60 °C for 2 h. Usual workup with pentane as eluent gave 1.1 g (69%) of clear liquid 8: GLPC purity >99%; ¹⁹F NMR δ -81.8 (dd, J = 26.2, 26.2 Hz, 1F), -82.3 (d, J = 26.9 Hz, 1F), -117.8(s, 1F); ¹H NMR & 7.5 (m, 1H), 7.2 (m, 1H), 7.1 (m, 1H), 7.0 (m, 1H), 5.4 (dd, J = 25.9, 3.7 Hz, 1H); ¹³C NMR δ 159.9 (dd, J = 248.6, 3.8 Hz), 157.0 (dd, J = 298.1, 288.7 Hz), 128.9 (d, J = 7.8 Hz), 124.5 (d, J = 3.5 Hz), 118.6 (dt, J = 12.8, 6.4 Hz), 115.7 (d, J = 21.8 Hz), 74.9 (ddd, J = 32.3, 13.5, 7.4 Hz); FT-IR (cm⁻¹) 3103.7 (w), 3047.7 (w), 2951.3 (w), 2667.7 (w), 1734.1 (s), 1574.0 (w), 1487.2 (m), 1462.1 (m), 1354.1 (m), 1246.1 (m), 1224.9 (m), 1168.9 (w), 949.0 (m); GCMS 159 (M $^+$ + 1, 8.2), 158 (100.0), 157 (10.7), 139 (6.2), 138 (15.1), 137 (6.2), 132 (8.4), 119 (4.4), 114 (3.4), 108 (14.5), 107 (25.0), 106 (2.1), 99 (3.2), 89 (11.9), 81 (6.9), 75 (4.6), 69 (3.7), 63 (8.8), 57 (8.8); HRMS calcd for C₈H₅F₃ 158.0343, found 158.0350.

Preparation of 3-(2,2-Difluoroethenyl)benzotrifluoride (9). Similarly, 9 was prepared from 2.7 g (10 mmol) of 3-iodobenzotrifluoride, 12.5 mmol (10 mL \times 1.25 M) of CF₂=CHZnX reagent in DMF, and 5 mol % of Pd(PPh₃)₄ at 60 °C for 2 h. Usual workup with hexane as eluent gave 1.3 g (62%) of clear liquid 9: GLPC purity >99%; ¹⁹F NMR δ -63.5 (s, 3F), -81.0 (dd, J = 26.5, 26.5 Hz, 1F), -82.7 (d, 26.5 Hz, 1F); ¹H NMR δ 7.6 (s, 1H), 7.5–7.4 (m, 3H), 5.3 (dd, J = 25.6, 3.4 Hz, 1H); ¹³C NMR δ 157.5 (dd, J = 298.9, 290.5 Hz), 132.0 (t, J = 6.7 Hz), 131.2 (m), 130.0 (q, J = 32.3 Hz), 129.6 (s), 124.8 (m), 124.7 (q, J = 272.2 Hz), 124.2 (m), 81.9 (dd, J =30.5, 13.5 Hz); FT-IR (cm⁻¹) 3068.9 (w), 3036.1 (w), 2859.5 (w), 1730.2 (m), 1438.9 (w), 1352.2 (m), 1330.9 (m), 1234.5 (m), 1180.5 (s), 1141.9 (s), 1099.5 (m), 1078.3 (m); GCMS 209 (M⁺ + 1, 9.3), 208 (100.0), 207 (9.1), 189 (22.3), 187 (9.1), 169 (9.3), 158 (30.8), 145 (2.7), 139 (14.7), 138 (12.0), 119 (15.5), 107 (4.5), 99 (8.5), 94 (2.5), 89 (4.9), 88 (7.0), 75 (7.8), 69 (7.4), 63 (9.1); HRMS calcd for C₉H₅F₅ 208.0311, found 208.0302.

Preparation of 4-(2,2-Difluoroethenyl)benzotrifluoride (10). Similarly, 10 was prepared from 2.0 g (7.3 mmol) of 4-iodobenzotrifluoride, 10 mmol (8 mL imes 1.25 M) of CF2=CHZnX reagent in DMF, and 5 mol % of Pd(PPh3)4 at 60 °C for 2 h. Usual workup with pentane as eluent gave 1.2 g (80%) of clear liquid 10: GLPC purity >99%; ¹⁹F NMR δ -63.2 (s, 3F), -80.4 (dd, J = 25.4, 25.4 Hz, 1F), -82.0 (d, J 25.3 Hz, 1F); ¹H NMR δ 7.5 (d, J = 8.3 Hz, 2H), 7.4 (d, J = 8.3 Hz, 2H), 5.3 (dd, J = 25.7, 3.5 Hz, 1H); ¹³C NMR δ 157.7 (dd, J = 299.8, 290.4 Hz), 134.9 (t, J = 6.6 Hz), 129.8 (qm, J = 32.7 Hz), 128.3 (dd, J = 6.9, 3.5 Hz), 126.1 (m), 124.8 (q, J = 271.8 Hz), 82.0 (dd, J = 30.2, 13.4 Hz); FT-IR (cm⁻¹) 3047.7 (w), 2665.8 (w), 1736.0 (s), 1608.7 (w), 1411.9 (w), 1354.1 (w), 1327.1 (s), 1248.0 (m), 1174.7 (s), 1141.9 (s), 1062.8 (m), 1020.4 (w), 935.5 (m); GCMS 209 (M^+ + 1, 9.9), 208 (100.0), 207 (8.9), 189 (35.7), 187 (9.9), 169 (12.9), 158 (46.1), 139 (18.4), 138 (14.1), 119 (14.9), 107 (5.7), 99 (10,0), 88 (8.0), 87 (6.4), 79 (7.0), 75 (7.5), 63 (10.4); HRMS calcd for C₉H₅F₅ 208.0311, found 208.0316.

Preparation of 1,4-Bis(2,2-difluoroethenyl)benzene (11). Similarly, 11 was prepared from 3.3 g (10 mmol) of 1,4diiodobenzene, 25 mmol (20 mL × 1.25 M) of CF₂=CHZnX reagent in DMF, and 5 mol % of Pd(PPh₃)₄ at 60 °C for 2 h. Usual workup with pentane as eluent gave 1.1 g (69%) of clear liquid 11: GLPC purity >99%; ¹⁹F NMR δ -82.2 (dd, J = 28.4, 28.4 Hz, 1F), -84.3 (d, J = 30.3 Hz, 1F); ¹H NMR δ 7.3 (s, 4H), 5.2 (dd, J = 26.1, 3.6 Hz, 2H); ¹³C NMR δ 157.2 (dd, J = 298.1, 288.7 Hz), 129.8 (m), 128.4 (m), 82.4 (dd, J = 29.6, 13.6 Hz); FT-IR (cm⁻¹) 3099.8 (w), 3040.0 (w), 2669.6 (w), 1865.3 (w), 1743.7 (s), 1512.3 (w), 1423.5 (w), 1357.9 (m), 1292.4 (w), 1269.2 (m), 1192.1 (s), 1093.7 (w), 949.0 (m), 868.0 (m); GCMS 203 (M⁺ + 1, 11.0), 202 (100.0), 201 (5.2), 182 (14.6), 163 (3.2), 152 (10.9), 151 (62.0), 133 (28.6), 125 (4.7), 114 (5.9), 101 (17.3), 99 (5.5), 88 (7.2), 75 (8.2), 63 (9.5); HRMS calcd for C₁₀H₆F₄ 202.0406, found 202.0419.

Preparation of \alpha-Bromo-\beta,\beta-difluorostyrene (12). A 100 mL two-necked, round-bottomed flask equipped with a septum, a Teflon-coated magnetic stir bar, and a dry ice condenser which was connected to N2 and a mineral oil bubbler was charged with 1.9 g (30 mmol) of acid-washed zinc, 0.3 g (1.1 mmol) of diiodomethane, 0.12 mL (1.2 mmol) of ClSiMe₃ and 10 mL of dry THF. The reaction mixture was heated to reflux and then cooled to room temperature. The THF was removed via syringe, and full vacuum was applied to remove the remaining liquid. Then 20 mL of dry DMF and 2.9 g (20 mmol) of CF₂=CHBr were added to the reaction flask. The reaction mixture was heated to 60-90 °C for 30 min. ¹⁹F NMR analysis showed two types of zinc reagents, which were CF_2 =CHZnX [-63.0 (dd, J = 56.8, 14.0 Hz), -76.1 (dd, J = 57.2, 57.2 Hz)] and CF₂=CBrZnX [-69.8 (d, J = 56.6 Hz), -85.0 (d, J = 56.6 Hz)]. The average ratio of these zinc reagents was 40/60, respectively. The total yield of both zinc reagents was 60%. The zinc reagent was syringed into a flask which contained 5 mol % of Pd(PPh₃)₄ and 2 g (20 mmol) of iodobenzene. The reaction mixture was heated at 60 °C for 4 h to give (2,2-difluoroethenyl)benzene and (1-bromo-2,2-difluoroethenyl)benzene in a 40/60 ratio based on ¹⁹F NMR. The reaction mixture was introduced onto a silica gel column and eluted with hexane to give a mixture of the two products. β , β -Difluorostyrene was removed under full vacuum at 60 °C, and the α -bromo- β , β -difluorostyrene, 1.8 g (48%), remained in the flask: ¹⁹F NMR δ –78.9 (d, J = 31.2 Hz, 1F), –85.2 (d, J = 31.2 Hz, 1F); ¹H NMR & 7.4 (m, 2H), 7.3-7.2 (m, 3H); ¹³C NMR δ 153.4 (dd, J = 294.2, 285.9 Hz), 131.8 (d, J = 3.6 Hz), 129.0 (m), 128.6 (s), 80.2 (dd, J = 34.3, 25.8 Hz); FT-IR (cm⁻¹) 3084.4 (w), 3061.2 (w), 3038.1 (w), 1728.3 (s), 1435.1 (w), 1282.7 (m), 1259.6 (m), 995.3 (s), 910.5 (w); GCMS 221 (M⁺ + 1, 5.2), 220 (64.0), 219 (5.8), 218 (71.0), 140 (8.5), 139 (100.0), 138 (12.5), 120 (10.5), 119 (78.5), 112 (4.7), 99 (21.0), 89 (12.4), 87 (10.1), 75 (4.8), 69 (10.6), 63 (18.0); HRMS calcd for C8H5F2Br 218.9532, found 218.9738.

Preparation of *β*,*β*-Difluorostyrene from Iodobenzene (13). Similarly, 13 was prepared from 1.02 g (5 mmol) of iodobenzene, 7 mmol (10 mL × 0.7 M) of CF₂=CHZnX reagent in DMF, and 5 mol % of Pd(PPh₃)₄ at 60 °C for 4 h. Usual workup with pentane as eluent gave 0.57 g (81%) of clear liquid 13: GLPC purity 97%; ¹⁹F NMR δ –82.9 (dd, J = 30.8, 26.4Hz, 1F), -84.8 (d, J = 33.9 Hz, 1F); ¹H NMR δ 7.3–7.2 (m, 5H), 5.3 (dd, J = 26.3, 3.9 Hz, 1H); ¹³C NMR δ 156.6 (dd, J =297.9, 288.4 Hz), 130.6 (t, J = 6.1 Hz), 128.9 (s), 127.8 (dd, J =5.9, 3.7 Hz), 127.2 (s), 82.4 (dd, J = 29.2, 13.5 Hz); FT-IR (cm⁻¹) 3088.2 (w), 3063.1 (w), 3032.3 (w), 2660.0 (w), 1716.7 (s), 1491.1 (w), 1438.9 (w), 1346.4 (m), 1238.4 (m), 1161.2 (m), 939.4 (m), 902.7 (m); GCMS 142 (M⁺ + 2, 0.2), 141 (5.4), 140 (100.0), 121 (3.2), 120 (8.9), 119 (9.0), 114 (13.9), 101 (4.5), 100 (1.5), 99 (4.3), 90 (56.4), 89 (12.9), 88 (5.9), 77 (1.1).

Preparation of β,β-Difluorostyrene from Bromobenzene (14). Similarly, 14 was prepared from 0.78 g (5 mmol) of bromobenzene, 7 mmol (10 mL × 0.7 M) of CF₂=CHZnX reagent in DMF, and 5 mol % of Pd(PPh₃)₄ at 60 °C for 6 h. Usual workup with pentane as eluent gave 0.5 g (71%) of clear liquid 14: GLPC purity >98%; ¹⁹F NMR δ -82.9 (dd, *J* = 30.8, 26.3 Hz, 1F), -84.8 (d, *J* = 33.8 Hz, 1F); ¹H NMR δ 7.3-7.2 (m, 5H), 5.3 (dd, *J* = 26.3, 3.9 Hz, 1H); ¹³C NMR δ 156.6 (dd, *J* = 297.9, 288.1 Hz), 130.6 (t, *J* = 6.1 Hz), 128.9 (s), 127.8 (dd, *J* = 5.9, 3.7 Hz), 127.2 (s), 82.4 (dd, *J* = 29.3, 13.5 Hz); FT-IR (cm⁻¹) 3082.4 (w), 3065.1 (w), 3028.4 (w), 2660.0 (w), 1734.1 (s), 1494.9 (w), 1440.9 (w), 1350.2 (m), 1242.2 (m), 1168.9 (m), 943.2 (m), 906.6 (w); GCMS 142 (M⁺ + 2, 0.1), 141 (5.3), 140 (100.0), 121 (2.8), 120 (8.0), 119 (7.9), 114 (12.4), 101 (4.1), 100 (1.4), 99 (3.9), 90 (5.2), 89 (10.6), 88 (5.0), 77 (0.8).

Preparation of (2,2-Difluoroethenyl)pentafluorobenzene (15). A 50 mL, two-necked, round-bottomed flask equipped with a septum, a Teflon-coated magnetic stir bar, and an N2 inlet which was connected to a mineral oil bubbler was charged with 2.9 g (10 mmol) of iodopentafluorobenzene, 1.7 g (15 mmol) of cadmium, and 10 mL of DMF. Then the reaction mixture was stirred at room temperature under an N₂ atmosphere for 30 min. The reaction mixture was transferred via syringe to a 100 mL, two-necked, round-bottomed flask equipped with a septum, a Teflon-coated magnetic stir bar, and a dry ice condenser connected to a nitrogen inlet, and the flask was charged with 1.4 g (10 mmol) of CuBr. The reaction mixture was stirred at room temperature under an N_2 atmosphere for 5 min, then 2.8 g (15 mmol) of CF_2 =CHI was added via syringe, and the reaction mixture was stirred for 3 h at 75 °C. The product was flash distilled, washed with water, and then extracted with ether. The organic layer was dried over MgSO₄, filtered, and distilled to give 1.9 g (84%) of **15**: bp 90 °C; GLPC purity >97%; ¹⁹F NMR δ -74.6 (m, 1F), -78.7 (s, 1F), -139.5 (t, J = 19.9 Hz, 2F), -155.0 (t, J = 20.6Hz, 1F), -162.6 (m, 2F); ¹H NMR δ 5.2 (d, J = 25.1 Hz); ¹³C NMR δ 157.8 (dd, J = 300.1, 291.4 Hz), 145.2 (d, J = 252.4Hz), 141.7 (dm, J=259.9 Hz), 138.7 (dm, J=224.6 Hz), 106.1 (m), 68.5 (dd, J = 38.9, 18.3 Hz); FT-IR (cm⁻¹) 3101.7 (w), 3051.6 (w), 2634.9 (w), 1726.4 (s), 1516.1 (s), 1487.2 (s), 1421.6 (w), 1336.7 (w), 1298.2 (m), 1209.4 (m), 1126.5 (w), 1003.0 (m), 981.8 (m), 902.7 (m); GCMS 230 (M⁺, 100.0), 211 (10.5), 199 (4.0), 180 (24.8), 161 (84.9), 141 (8.1), 130 (10.6), 117 (6.2), 111 (5.0), 99 (4.6), 93 (8.6); HRMS calcd for C₈H₅F₇ 229.9966, found 229,9963.

Preparation of 1-(2,2-Difluoroethenyl)-4-(trifluoromethyl)tetrafluorobenzene (16). Similarly, 16 was prepared from 3.0 g (10 mmol) of 4-bromoheptafluorotoluene and 1.7 g (15 mmol) of cadmium, 10 mL of DMF, 1.4 g (10 mmol) CuBr, and 1.9 g (10 mmol) of CF₂=CHI at 75 °C for 3 h. Usual workup gave 2.1 g (73%) of 16: bp 90 °C; GLPC purity >99%; ¹⁹F NMR δ -56.9 (t, J = 21.7 Hz, 3F), -71.1 (qm, J = 24.1Hz, 1F), -76.0 (s, 1F), -137.9 (m, 2F), -141.3 (m, 2F); ¹H NMR δ 5.3 (d, J = 25.1 Hz); ¹³C NMR δ 157.6 (dd, J = 302.6, 293.1 Hz), 144.6 (dm, J = 247.9 Hz), 144.4 (dm, J = 258.9 Hz), 121.1 (q, J = 274.5 Hz), 114.9 (m), 109.2 (qt, J = 35.2, 13.1 Hz), 68.5 (dd, J = 39.8, 17.8 Hz); FT-IR (cm⁻¹) 3107.5 (w), 3061.2 (w), 1739.9 (s), 1666.6 (m), 1489.1 (s), 1321.3 (s), 1253.8 (m), 1207.5 (s), 1159.3 (s), 1070.5 (m), 981.8 (m), 925.9 (m), 871.9 (m); GCMS 281 (M^+ + 1, 9.3), 280 (100.0), 261 (69.9), 241 (6.6), 230 (85.5), 211 (26.4), 192 (27.8), 180 (16.9), 161 (76.2), 142 (14.1), 141 (20.8), 123 (20.9), 117 (14.9), 93 (15.0), 69 (32.4); HRMS calcd for C₉HF₉ 279.9934, found 279.9920

Preparation of 1-(2,2-Difluoroethenyl)-4-(N,N-dimethylamino)tetrafluorobenzene (17). Similarly, 17 was prepared from 3.2 g (10 mmol) of 4-(N,N-dimethylamino)-1iodotetrafluorobenzene and 1.7 g (15 mmol) of cadmium, 10 mL of DMF, 1.4 g (10 mmol) CuBr, and 2.3 g (12 mmol) of CF₂=CHI at 75 °C for 5 h. The reaction mixture was filtered through a short silica gel column. The filtrate was concentrated via rotary evaporation, then introduced onto a silica gel column, and eluted with hexane to give 1.8 g (73%) of clear liquid 17: GLPC purity >99%; ¹⁹F NMR δ -76.6 (m, 1F), -81.2 (d, J = 16.3 Hz, 1F), -142.6 (tm, J = 20.3 Hz, 2F), -152.6 (dm, J = 13.7 Hz, 2F); ¹H NMR δ 5.2 (dm, J = 25.6Hz, 1H), 3.0 (t, J = 2.1 Hz, 6H); ¹³C NMR δ 157.2 (dd, J =299.4, 289.2 Hz), 144.8 (dm, J = 244.6 Hz), 142.7 (dddd, J =244.1, 14.6, 5.7, 3.8 Hz), 131.6 (tm, J = 10.9 Hz), 101.7 (tdd, J = 18.0, 8.2, 4.5 Hz), 69.1 (ddm, J = 38.7, 18.5 Hz), 43.4 (t, J = 4.1 Hz); FT-IR (cm⁻¹) 3045.8 (w), 2982.1 (w), 2933.9 (w), 2881.8 (w), 2791.1 (w), 1736.0 (s), 1639.6 (w), 1506.5 (w), 1475.6 (s), 1421.6 (w), 1346.4 (w), 1255.7 (m), 1197.8 (m), 1097.5 (w), 1010.7 (w), 974.1 (m), 910.5 (m); GCMS 256 (M⁺ + 1, 6.9), 255 (71.0), 254 (100.0), 239 (18.4), 238 (28.4), 226 (3.5), 225 (5.3), 218 (3.8), 211 (2.6), 207 (3.1), 184 (3.9), 170 (3.7), 168 (4.7), 161 (23.6), 143 (9.7), 127 (11.9), 119 (7.4), 99 (4.6), 93 (4.6), 75 (4.8), 69 (5.1); HRMS calcd for C₁₀H₇F₆N 255.0482, found 255.0459.

Preparation of 1-(2,2-Difluoroethenyl)-4-morpholinotetrafluorobenzene (18). Similarly, **18** was prepared from 1.8 g (5 mmol) of 4-morpholino-1-iodotetrafluorobenzene and 0.9 g (8 mmol) of cadmium, 10 mL of DMF, 0.8 g (5 mmol) CuBr, and 1.1 g (6 mmol) of CF_2 =CHI at 75 °C for 5 h. The reaction mixture was filtered through a short silica gel column. The filtrate was concentrated via rotary evaporation, then introduced onto a silica gel column, and eluted with hexane to give 1.3 g (86%) of clear solid 18: 19 F NMR δ -76.0 (m, 1F), -80.5 (d, J = 15.0 Hz, 1F), -141.9 (tm, J = 32.4 Hz, 2F), -152.0 (dd, J = 19.7, 8.2 Hz, 2F); ¹H NMR δ 5.2 (dm, J =25.5 Hz, 1H), 3.8 (t, $J\!=$ 4.8 Hz, 4H), 3.3 (m, 4H); $^{13}\mathrm{C}$ NMR δ 156.9 (dd, J = 299.8, 289.7 Hz), 144.9 (dm, J = 248.3 Hz), 142.8 (ddt, J = 245.1, 13.8, 4.8 Hz), 129.9 (tm, J = 10.7 Hz), 103.1 (tdd, J = 17.9, 8.0, 3.9 Hz), 68.9 (dd, J = 38.3, 18.1 Hz), 67.7 (s), 51.6 (t, J = 3.1 Hz); FT-IR (cm⁻¹) 3101.7 (w), 3047.7 (w), 2953.2 (w), 2901.1 (w), 2891.5 (w), 2843.2 (w), 1734.1 (m), 1633.8 (w), 1492.9 (s), 1444.7 (w), 1346.4 (w), 1325.2 (w), 1267.3 (m), 1213.3 (m), 1155.4 (w), 1114.9 (m), 987.6 (m), 908.5 (m); GCMS 298 (M⁺ + 1, 5.7), 297 (45.5), 296 (5.2), 240 (11.4), 239 (100.0), 238 (69.1), 225 (5.9), 218 (4.8), 168 (4.2), 161 (22.6), 143 (4.4), 141 (2.9), 123 (2.9), 119 (2.5), 117 (2.4); HRMS calcd for C₁₂H₉F₆NO 297.0588, found 297.0567.

Preparation of 1-(2,2-Difluoroethenyl)-4-(3,5-dimethylpyrazoyl)tetrafluorobenzene (19). Similarly, 19 was prepared from 1.1 g (2.9 mmol) of 4-(3,5-dimethylpyrazoyl)-1iodotetrafluorobenzene and 0.7 g (6 mmol) of cadmium, 10 mL of DMF, 0.7 g (5 mmol) CuBr, and 0.7 g (4 mmol) of CF2=CHI at 75 °C for 4 h. The reaction mixture was filtered through a short silica gel column. The filtrate was concentrated via rotary evaporation, then introduced onto a silica gel column, and eluted with hexane to give 0.8 g (89%) of clear liquid 19: GLPC purity >99%; ¹⁹F NMR δ -73.1 (m, 1F), -77.7 (s, 2F), -139.4 (s, 2F), -146.9 (dd, J = 20.3, 9.7 Hz, 2F); ¹H NMR δ 6.1 (s, 1H), 5.3 (d, J = 25.2 Hz, 1H), 2.3 (s, 3H), 2.2 (s, 3H); ¹³C NMR δ 157.4 (dd, J = 301.5, 292.0 Hz), 152.1 (s), 144.5 (dm, J = 252.5 Hz), 143.9 (ddm, J = 254.9, 11.9 Hz), 142.7 (s), 119.2 (tm, J = 13.7 Hz), 111.2 (tdd, J = 17.2, 8.2, 3.8 Hz), 107.3 (s), 69.0 (ddm, J = 38.9, 17.4 Hz), 13.7 (s), 10.8 (s); FT-IR (cm⁻¹) 3119.1 (w), 3057.4 (w), 2997.6 (w), 2931.9 (w), 1736.0 (s), 1566.3 (w), 1527.7 (m), 1494.9 (s), 1435.1 (w), 1406.2 (w), 1352.2 (w), 1302.0 (m), 1242.2 (m), 1120.7 (w), 1064.8 (w), 993.4 (m), 922.0 (m); GCMS 307 (M $^+$ + 1, 15.0), 306 (100.0), 305 (33.8), 291 (7.0), 287 (11.6), 264 (20.9), 252 (29.2), 250 (10.6), 246 (6.6), 238 (16.5), 237 (18.8), 225 (5.1), 215 (4.9), 211 (4.7), 205 (4.8), 199 (5.1), 187 (4.1), 175 (5.2), 168 (7.9), 161 (34.3), 69 (5.2), 65 (4.4); HRMS calcd for C13H8F6N2 306.0592, found 306.0582.

Preparation of 1-Bromo-4-(2,2-difluoroethenyl)tetrafluorobenzene (20). A 50 mL, two-necked, round-bottomed flask equipped with a septum, a Teflon-coated magnetic stir bar, and an N₂ inlet which was connected to a mineral oil bubbler was charged with 3.1 g (10 mmol) of 1,4-dibromotetrafluorobenzene, 2.8 g (25 mmol) of cadmium, and 10 mL of DMF. The reaction mixture was stirred at 80 °C under an N₂ atmosphere for 2 h. The ¹⁹F NMR showed that only the monocadmium reagent was formed. The reaction mixture was transferred via syringe to a 100 mL, two-necked, roundbottomed flask equipped with a septum, a Teflon-coated magnetic stir bar, and a dry ice condenser connected to a nitrogen inlet, and the flask was charged with 1.4 g (10 mmol) of CuBr. The reaction mixture was stirred at room temperature under an N₂ atmosphere for 5 min, then 2.3 g (12 mmol) of CF₂=CHI was added via syringe, and the reaction mixture was stirred for 3 h at 70 °C. The reaction mixture was filtered through a short silica gel column. The filtrate was concentrated via rotary evaporation, then introduced onto a silica gel column, and eluted with hexane to give 2.6 g (89%) of 20: GLPC purity 98%; ¹⁹F NMR δ –77.5 (m, 1F), –78.1 (m, 1F), -133.9 (m, 2F), -138.5 (m, 2F); ¹H NMR δ 5.3 (d, J = 25.1Hz); ¹³C NMR δ 157.9 (dd, J = 301.5, 291.7 Hz), 145.9 (ddm, J = 250.9, 20.1 Hz), 144.9 (dm, J = 253.1 Hz), 110.6 (tdd, J = 17.0, 8.5, 3.7 Hz), 100.0 (t, J = 22.5 Hz), 69.3 (ddm, J = 39.2, 18.1 Hz); FT-IR (cm⁻¹) 3107.5 (w), 3059.3 (w), 2654.2 (w), 1730.3 (s), 1487.2 (s), 1396.5 (w), 1338.7 (w), 1275.0 (s), 1201.7 (m), 1074.4 (w), 974.1 (m), 916.2 (m), 831.4 (m); GCMS 293 $(M^{+}+2,\, 3.1),\, 292 \; (43.2),\, 291 \; (5.3),\, 290 \; (47.1),\, 223 \; (13.1),\, 221$ (14.3), 211 (18.4), 192 (13.5), 161 (100.0), 142 (16.2), 141 (19.4), 123 (15.8), 117 (10.4), 98 (8.6), 93 (13.1), 92 (14.5), 75 (10.0), 69 (12.1); HRMS calcd for C₈H⁷⁹BrF₆ 290.9155, found 290.9209.

Preparation of 4-(2,2,2-Trifluoroethyl)tetrafluoropyridine (21). A 50 mL, two-necked, round-bottomed flask equipped with a septum, a Teflon-coated magnetic stir bar, and an N₂ inlet which was connected to a mineral oil bubbler was charged with 7.7 mL of a 1.3 M solution in DMF (10 mmol) of 4-iodotetrafluoropyridine and 1.7 g (15 mmol) of cadmium. The reaction mixture was stirred at room temperature under an N₂ atmosphere for 30 min. The reaction mixture was transferred to a 100 mL, two-necked, round-bottomed flask equipped with a septum, a Teflon-coated magnetic stir-bar, and a dry-ice condenser connected with a nitrogen inlet, and the flask was charged with 1.4 g (10 mmol) of CuBr. The reaction mixture was stirred at room temperature under an N_2 atmosphere for 5 min, then 1.9 g (10 mmol) of CF_2 =CHI was added via syringe, and the reaction mixture was stirred for 4 h at 75 °C. The reaction mixture was poured into 100 mL of water, and product was extracted with 3 \times 50 mL of diethyl ether. The organic layer was collected, dried over MgSO₄, filtered, and distilled to give 1.1 g (48%) of **21**: bp 120 °C; GLPC purity 99%; ¹⁹F NMR δ –65.4 (m, 3F), –89.8 (m, 2F), -142.9 (m, 2F); ¹H NMR δ 3.7 (qm, J = 9.7 Hz); ¹³C NMR δ 144.1 (dm, J = 245.7 Hz), 141.8 (dm, J = 261.5 Hz), 124.6 (q, J = 277.7 Hz), 123.8 (tm, J = 15.9 Hz), 29.2 (q, J = 33.9Hz); FT-IR (cm⁻¹) 1730.2 (w), 1687.8 (w), 1647.3 (w), 1547.0 (w), 1491.0 (m), 1469.8 (s), 1356.0 (m), 1267.3 (m), 1236.4 (m), 1153.5 (m), 1095.6 (m), 1018.5 (w), 967.0 (w); GCMS 234 (M⁺ + 1, 4.0), 233 (57.9), 214 (19.3), 194 (6.8), 182 (5.4), 165 (5.9), 164 (100.0), 144 (8.8), 138 (8.2), 137 (7.2), 133 (3.3), 119 (11.4), 114 (8.1), 99 (10.5), 93 (7.1), 75 (5.0), 69 (34.1); HRMS calcd for C₇H₂F₇N 233.0075, found 233.0061.

Preparation of 1-(2,2,2-Trifluoroethyl)-4-morpholinotetrafluorobenzene (22). A 50 mL, two-necked, roundbottomed flask equipped with a septum, a Teflon-coated magnetic stir bar, and an N2 inlet which was connected to a mineral oil bubbler was charged with 1.0 g (3.36 mmol) of 1-(2,2-difluoroethenyl)-4-morpholino-2,3,5,6-tetrafluorobenzene, 0.6 g (10 mmol) of potassium fluoride, 10 mL of DMSO, and 0.5 mL of H₂O. The reaction was stirred at 60 °C for 2 h, and the NMR showed that the reaction was finished. The reaction mixture was filtered through a short silica gel column. The filtrate was concentrated via rotary evaporation with some silica gel; then the dry silica gel and product were introduced onto a silica gel column and eluted with hexane/ether (9/1) to give 1.0 g (94%) of white solid: mp 48–49 °C; ¹⁹F NMR δ –66.7 (m, 3F), -144.1 (m, 2F), -151.5 (m, 2F); ¹H NMR δ 3.8 (m, 4H), 3.5 (qm, J = 10.1 Hz, 2H), 3.3 (m, 4H); ¹³C NMR δ 146.6 (dddd, J = 246.9, 14.4, 8.4, 3.7 Hz), 142.6 (dddd, J = 245.4, 14.2, 4.6, 4.6 Hz), 131.0 (tm, J = 10.4 Hz), 125.2 (q, J = 277.4Hz), 102.0 (tm, J = 18.4 Hz), 67.6 (s), 51.6 (t, J = 3.3 Hz), 27.7 (q, J = 33.2 Hz); FT-IR (cm⁻¹) 2968.6 (w), 2910.7 (w), 2895.3 (w), 2856.7 (w), 1668.5 (w), 1502.6 (s), 1438.9 (w), 1365.7 (w), 1269.2 (m), 1257.7 (m), 1163.1 (s), 1118.8 (m), 1103.3 (m), 985.7 (m); GCMS 318 (M⁺ + 1, 4.4), 317 (52.3), 298 (6.7), 260 (10.0), 259 (100.0), 245 (2.3), 208 (2.8), 191 (7.9), 190 (78.9), 189 (31.9), 181 (8.7), 162 (10.0), 143 (4.6), 117 (2.5), 69 (5.7); HRMS calcd for C₁₂H₁₀F₇NO 317.0651, found 317.0672.

Preparation of 4-(2,2,2-Trifluoroethyl)nitrobenzene (23). Similarly, 23 was prepared from 1.1 g (6 mmol) of 4-(2,2difluoroethenyl)nitrobenzene, 0.6 g (10 mmol) of potassium fluoride, 10 mL of DMF, and 0.5 mL of H₂O at room temperature for 10 h. Usual workup with a mixture of hexane/ dichloromethane (10/2) as eluent gave 1.1 g (92%) of white solid 23: mp 67–68 °C; ¹⁹F NMR δ –65.9 (t, J = 10.2 Hz); ¹H NMR δ 8.2 (dm, J = 8.8 Hz, 2H), 7.5 (d, J = 8.5 Hz, 2H), 3.5 (q, J = 10.5 Hz, 2H); ¹³C NMR δ 148.2 (s), 137.8 (m), 131.6 (s), 125.6 (q, J = 277.0 Hz), 124.0 (s), 40.1 (q, J = 30.3 Hz); FT-IR (cm⁻¹) 3078.6 (w), 2949.3 (w), 2862.5 (w), 1923.1 (w), 1604.8 (w), 1523.8 (m), 1498.8 (w), 1421.6 (w), 1359.9 (s), 1267.3 (m), 1199.8 (w), 1149.6 (s), 1118.8 (m), 1076.3 (m); GCMS 206 (M⁺ + 1, 2.6), 205 (32.3), 186 (4.1), 175 (11.2), 159 (17.2), 147 (3.5), 139 (10.6), 127 (13.8), 119 (16.1), 110 (6.7), 109 (100.0), 99 (4.4), 90 (6.6), 89 (21.6), 83 (18.7), 69 (7.5), 63 (22.0); HRMS calcd for $C_8H_6F_3NO_2$ 205.0351, found 205.0340.

Preparation of 3-(2,2,2-Trifluoroethyl)nitrobenzene (24). Similarly, 24 was prepared from 0.92 g (5 mmol) of 3-(2,2-difluoroethenyl)nitrobenzene, 0.6 g (6 mmol) of potassium fluoride, 10 mL of DMF, and 0.5 mL of H₂O at 70 °C for 5 h. Usual workup with a mixture of hexane/ether (9.5/0.5) as eluent gave 0.98 g (95%) of white solid 24: mp 45-46 °C; ¹⁹F NMR δ -66.3 (t, J = 10.5 Hz); ¹H NMR δ 8.2 (s, 1H), 8.1 (dm, J = 8.1 Hz, 1H), 7.7 (d, J = 7.6 Hz, 1H), 7.6 (t, J = 7.9Hz, 1H), 3.6 (q, J = 10.7 Hz, 2H); ¹³C NMR δ 148.9 (s), 137.0 (s), 132.8 (q, J = 3.2 Hz), 130.3 (s), 126.1 (q, J = 276.9 Hz), 125.5 (s), 123.6 (s), 39.9 (q, J = 30.4 Hz); FT-IR (cm⁻¹) 3097.9 (w), 3051.6 (w), 2879.9 (w), 1745.7 (s), 1537.4 (m), 1359.9 (s), 1292.4 (w), 1255.7 (m), 1182.4 (w), 1095.6 (w), 970.2 (w), 918.2 (w); GCMS 206 (M^+ + 1, 4.5), 205 (51.8), 189 (4.5), 175 (11.1), 159 (50.4), 139 (19.4), 127 (8.3), 119 (17.0), 109 (100.0), 89 (12.2), 83 (9.4), 75 (4.4), 69 (2.9), 63 (9.9); HRMS calcd for C₈H₆F₃NO₂ 205.035, found 205.0344.

Preparation of 4'-(2,2,2-Trifluoroethyl)acetophenone (25). Similarly, 25 was prepared from 1.1 g (6 mmol) of 4'-(2,2-difluoroethenyl)-1-acetophenone, 0.6 g (10 mmol) of potassium fluoride, 10 mL of DMF, and 0.5 mL of H₂O at 60 °C for 2 h. Usual workup with a mixture of hexane/dichloromethane (10/2) as eluent gave 1.1 g (90%) of white solid 25: mp 37-38 °C; ¹⁹F NMR δ –66.0 (t, J = 10.6 Hz); ¹H NMR δ 7.9 (dm, J = 8.3 Hz, 2H), 7.4 (d, J = 8.0 Hz, 2H), 3.4 (q, J = 10.7 Hz, 2H), 2.6 (s, 3H); ¹³C NMR δ 197.6 (s), 137.2 (s), 135.7 (m), 130.8 (s), 128.9 (s), 126.0 (q, J = 276.9 Hz), 40.1 (q, J = 29.8 Hz); FT-IR (cm⁻¹) 3354.4 (w), 3088.2 (w), 3045.8 (w), 2993.7 (w), 2931.9 (w), 1685.9 (s), 1602.9 (w), 1419.7 (w), 1352.2 (s), 1263.4 (s), 1199.8 (w), 1170.6 (w), 1138.1 (s), 1080.2 (m), 1012.7 (w), 960.6 (w), 902.7 (w); GCMS 202 (M⁺, 16.3), 188 (9.7), 187 (100.0), 159 (29.0), 139 (16.4), 119 (14.4), 109 (100.0), 99 (4.6), 91 (6.0), 90 (16.8), 89 (31.6), 83 (12.7), 75 (9.8), 69 (16.6), 63 (36.5); HRMS calcd for C₁₀H₉F₃O 202.0605, found 202.0595.

Preparation of 1,4-Bis(2,2,2-trifluoroethyl)benzene (26). Similarly, **26** was prepared from 0.5 g (2.5 mmol) of 1,4-bis-(2,2-difluoroethenyl)benzene, 0.6 g (10 mmol) of potassium fluoride, 10 mL of DMSO, and 0.5 mL of H₂O at 100 °C for 12 h. Usual workup with hexane as eluent gave 0.5 g (83%) of white solid **25**: ¹⁹F NMR δ –66.4 (t, J = 10.4 Hz); ¹H NMR δ 7.3 (s, 4H), 3.3 (q, J = 10.8 Hz, 4H); ¹³C NMR δ 131.5 (m), 127.2 (q, J = 375.9 Hz), 39.9 (q, J = 29.4 Hz); FT-IR (cm⁻¹) 3061.2 (w), 3040.0 (w), 2943.5 (w), 1520.0 (w), 1425.5 (w), 1356.0 (m), 1292.4 (w), 1261.5 (s), 1209.4 (w), 1145.8 (s), 1076.3 (m); GCMS 243 (M⁺ + 1, 4.2), 242 (38.6), 223 (7.0), 203 (2.7), 191 (3.4), 174 (12.5), 173 (100.0), 153 (10.4), 133 (12.5), 122 (5.9), 109 (12.3), 104 (16.6), 103 (6.9), 89 (2.3), 77 (6.7), 69 (5.3); HRMS calcd for C₁₀H₈F₆ 242.0530, found 242.0521.

Acknowledgment. We thank the National Science Foundation for support of this work. We also thank Dr. Lee Sprague for assistance with $F_2C=CHI$.

Supporting Information Available: ¹³C NMR spectra of all compounds (26 pages). This material is contained in libraries on microfiche, immediately follows this article in the microfilm version of the journal, and can be ordered from the ACS; see any current masthead page for ordering information.

JO971019W